

**ENERGY.
FUTURE.
ZAE.**

SolarSplit – Latent Heat Storage in VRF Systems

Richard Schex

Andreas Krönauer

Timo Korth

Annemarie Storch

© Bavarian Center for Applied Energy Research e. V.
All rights reserved, also regarding any disposal, exploitation, reproduction, editing, and dissemination as well as in the case of industrial property rights. .



Outline



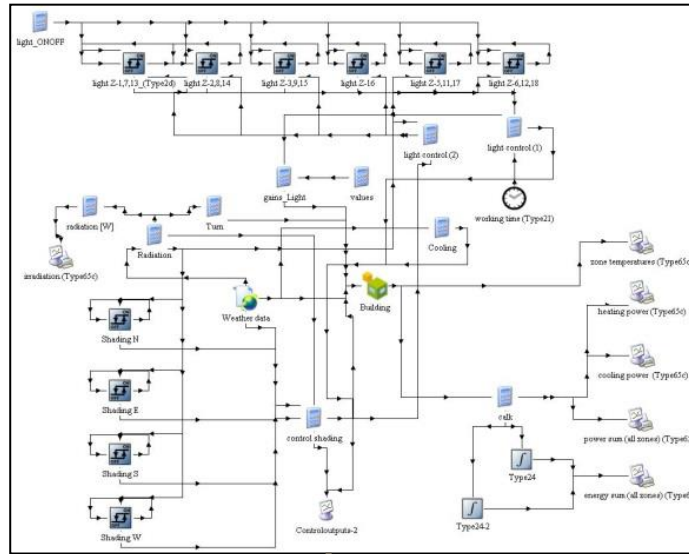
1. **System Approach** | PCM Storage in VRF-Systems for improved Grid-connection
2. **PCM-Storage** | Design and Measurement results of experimental storages
3. **Pilotinstallation** | Current status VRF, PV and Monitoring
4. **Outlook**

1. System Approach

Modelling of a specific Building Load / PV-Yield / VRF load

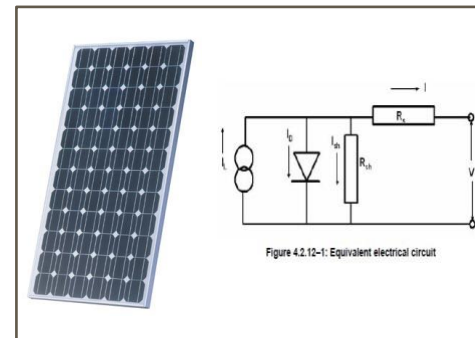
Design of VRF system, PV size and Storage Potentials
 Specification of System characteristics

Building Model



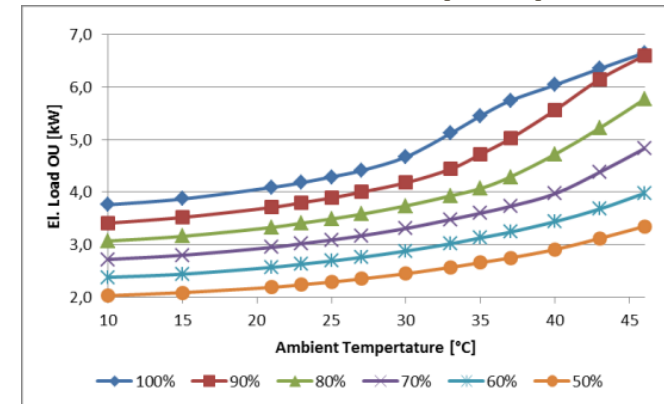
Thermal Load

Type 194 PV-Model



PV-Yield

COP, EER heat pump

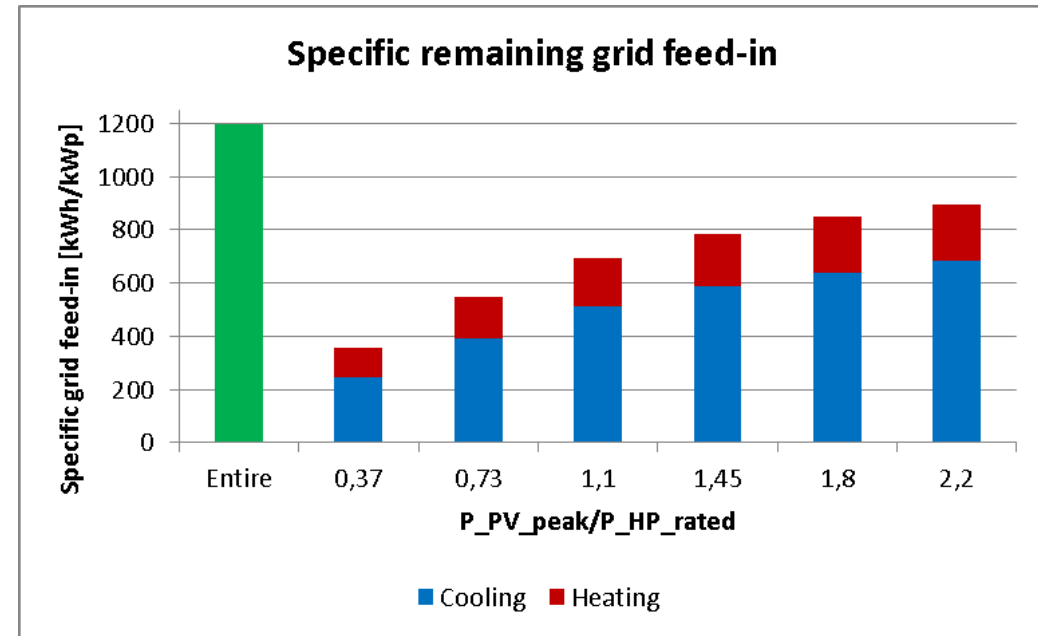
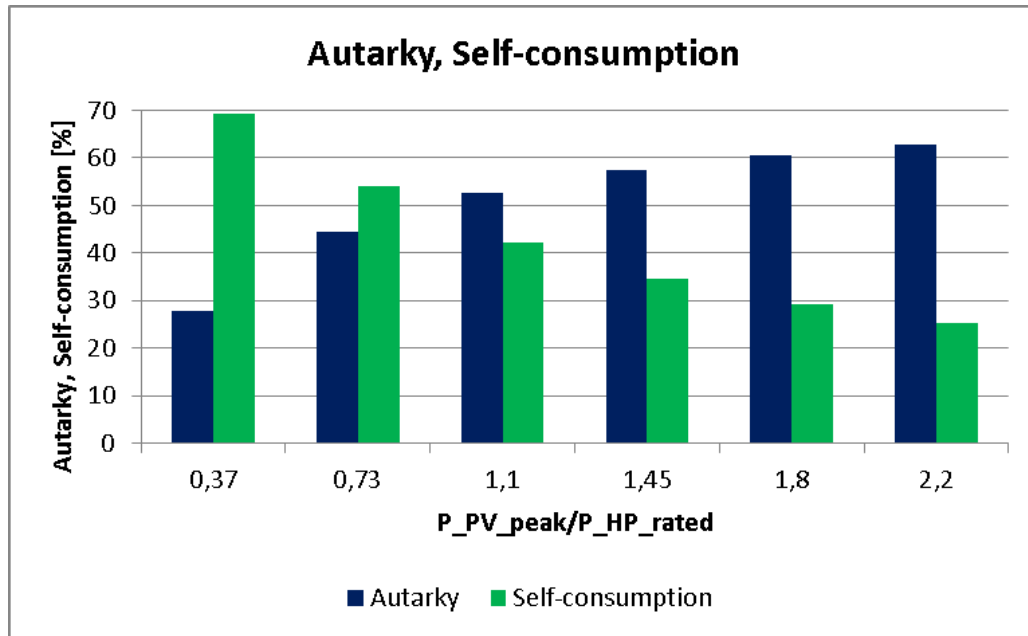


Performance Heat Pump

1. System Approach

Modelling of a specific Building Load / PV-Yield / VRF load

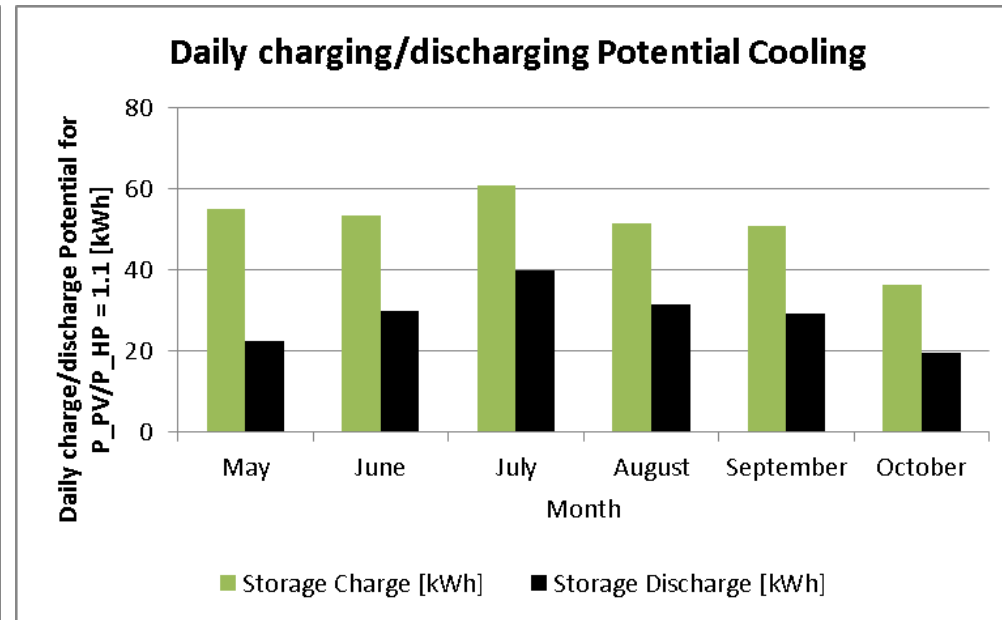
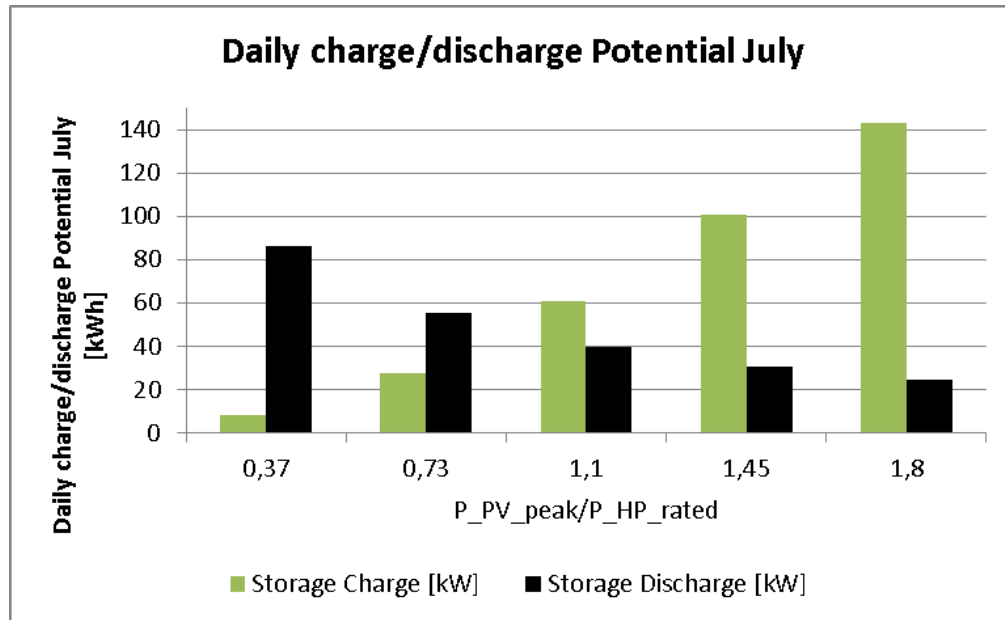
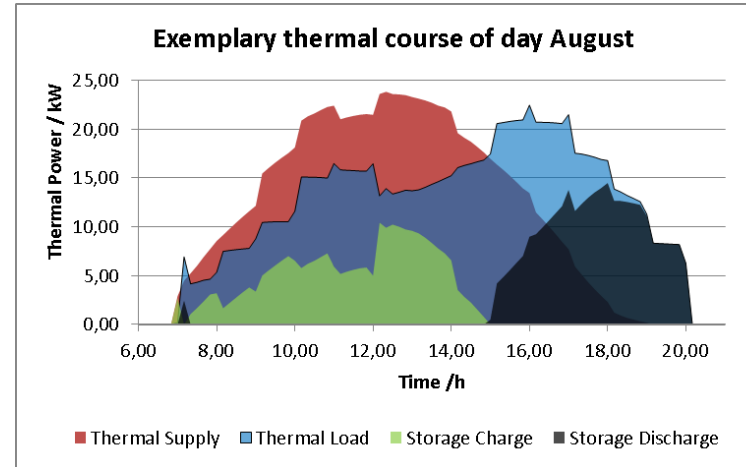
Good balance of Autarky and Self-consumption for a ratio PV/HP of 1.1 to max. 1.5
Major part of remaining grid feed-in in dominant Cooling Mode



1. System Approach

Modelling of a specific Building Load / PV-Yield / VRF load

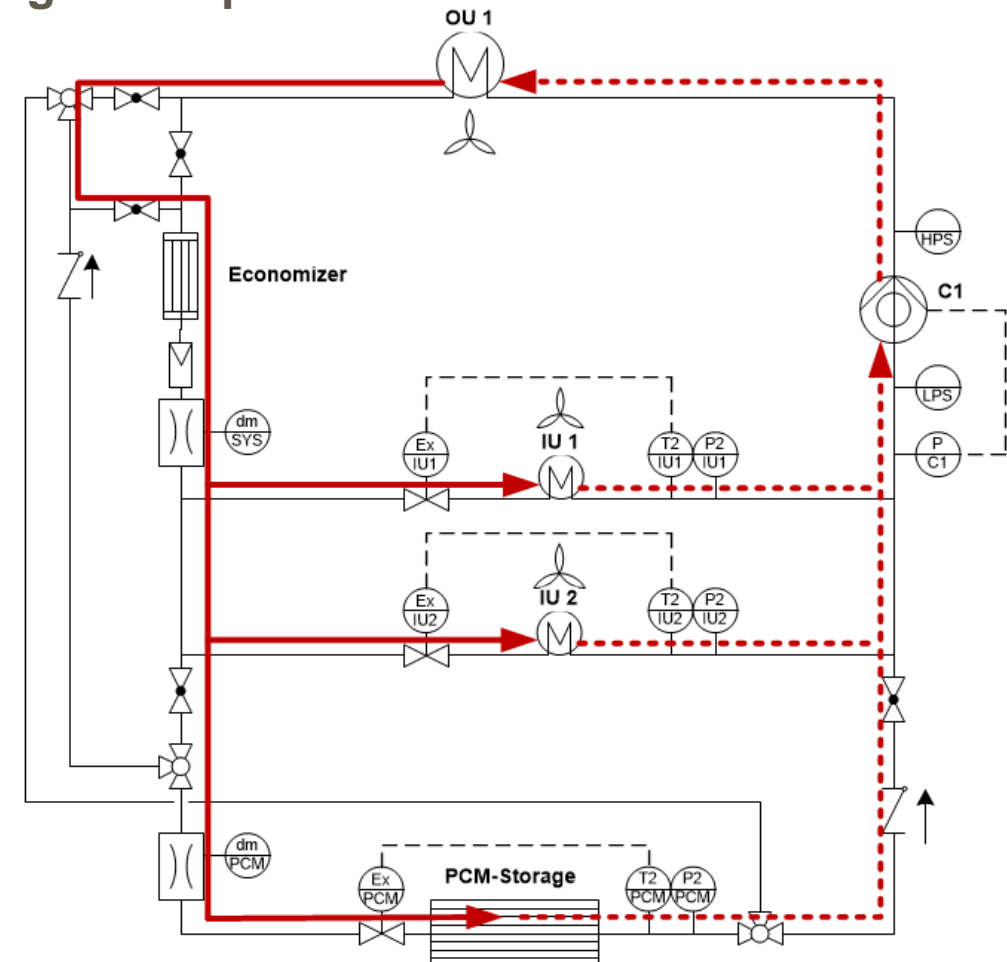
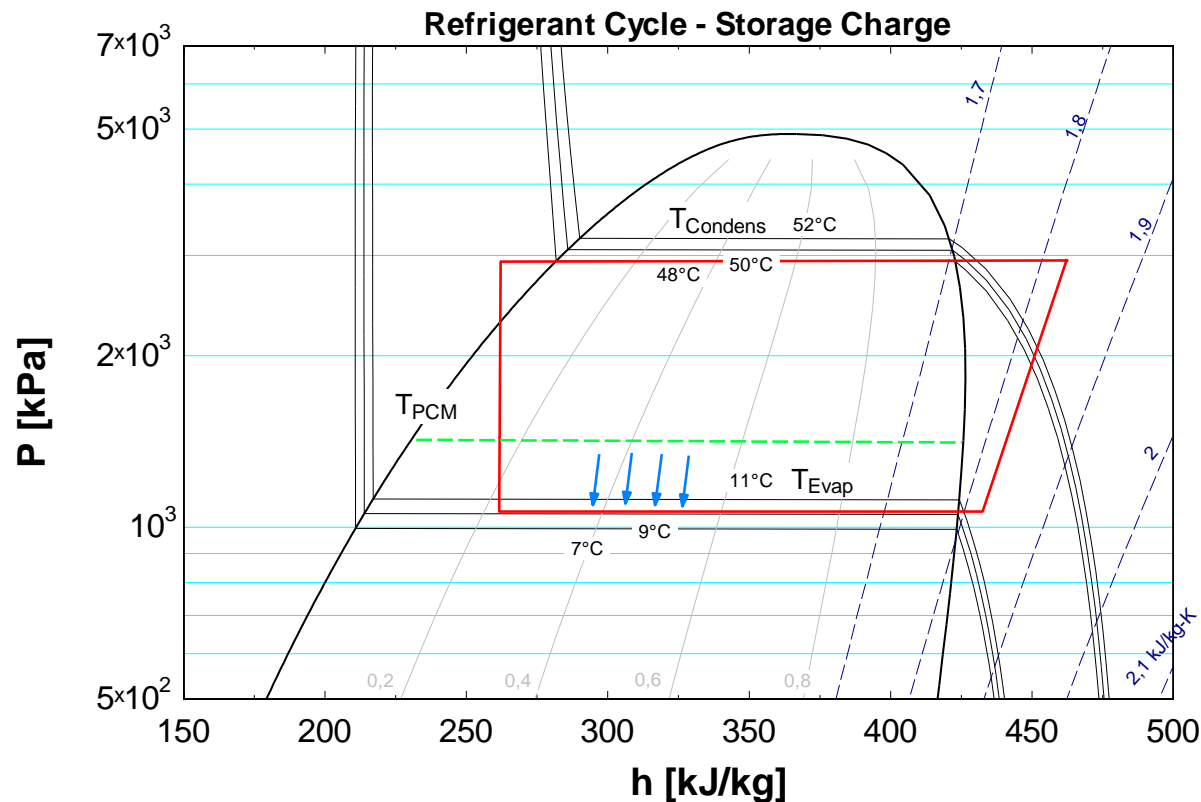
Thermal Storage Potential



1. System Approach

PCM Storage as Subcooler in VRF-Systems

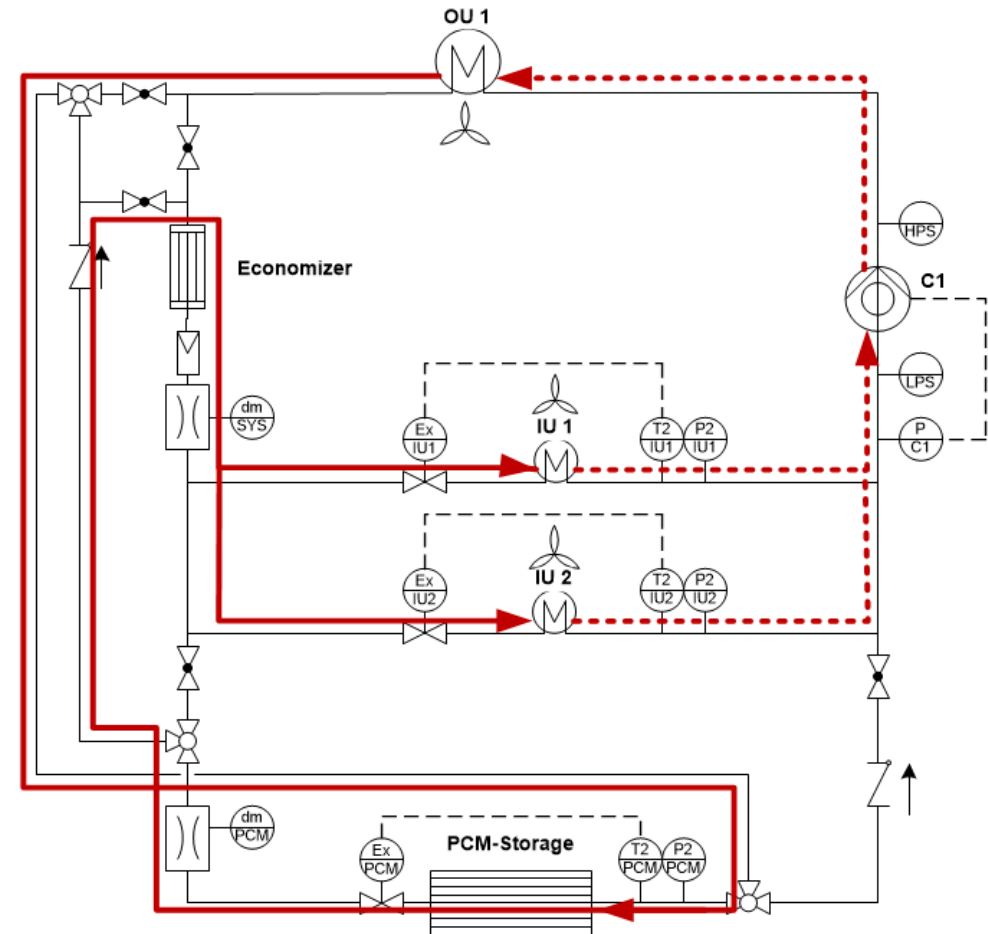
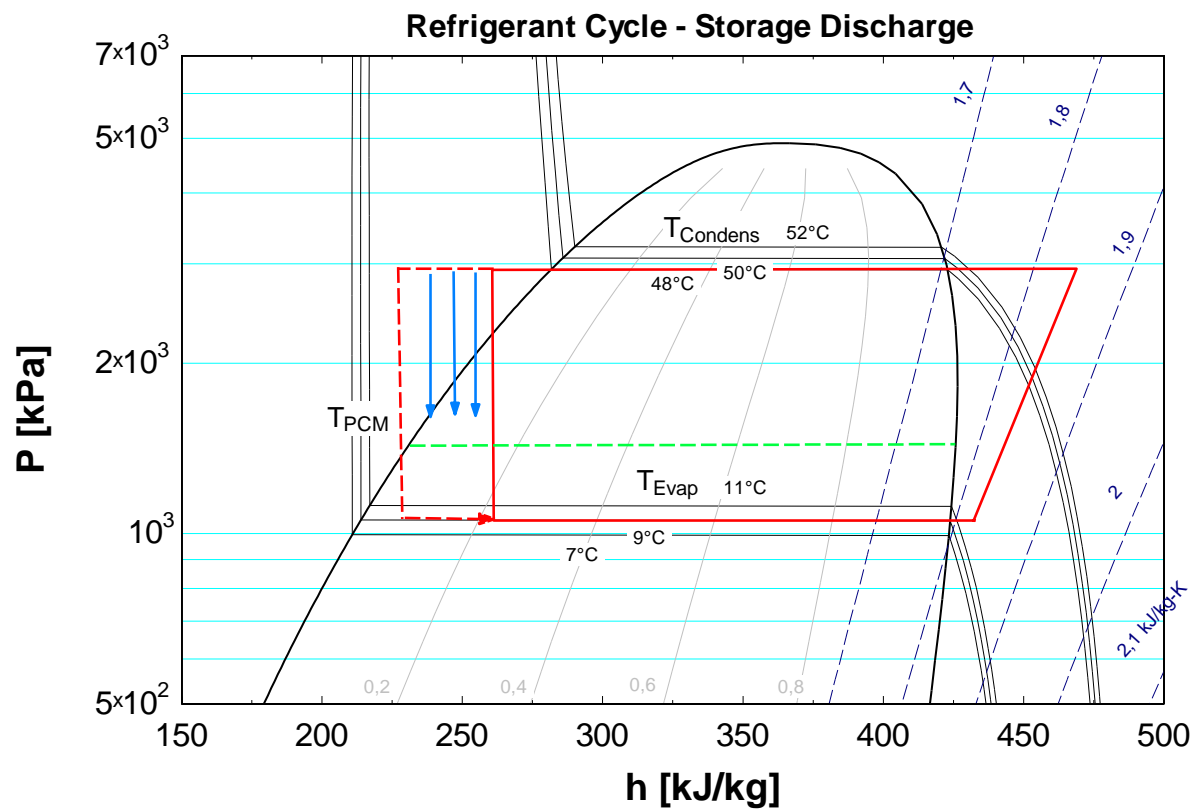
Relatively fixed levels of Evaporation and Condensation in VRF-Systems.
Storage Charging on common evaporation level using PV-surplus.



1. System Approach

PCM Storage as Subcooler in VRF-Systems

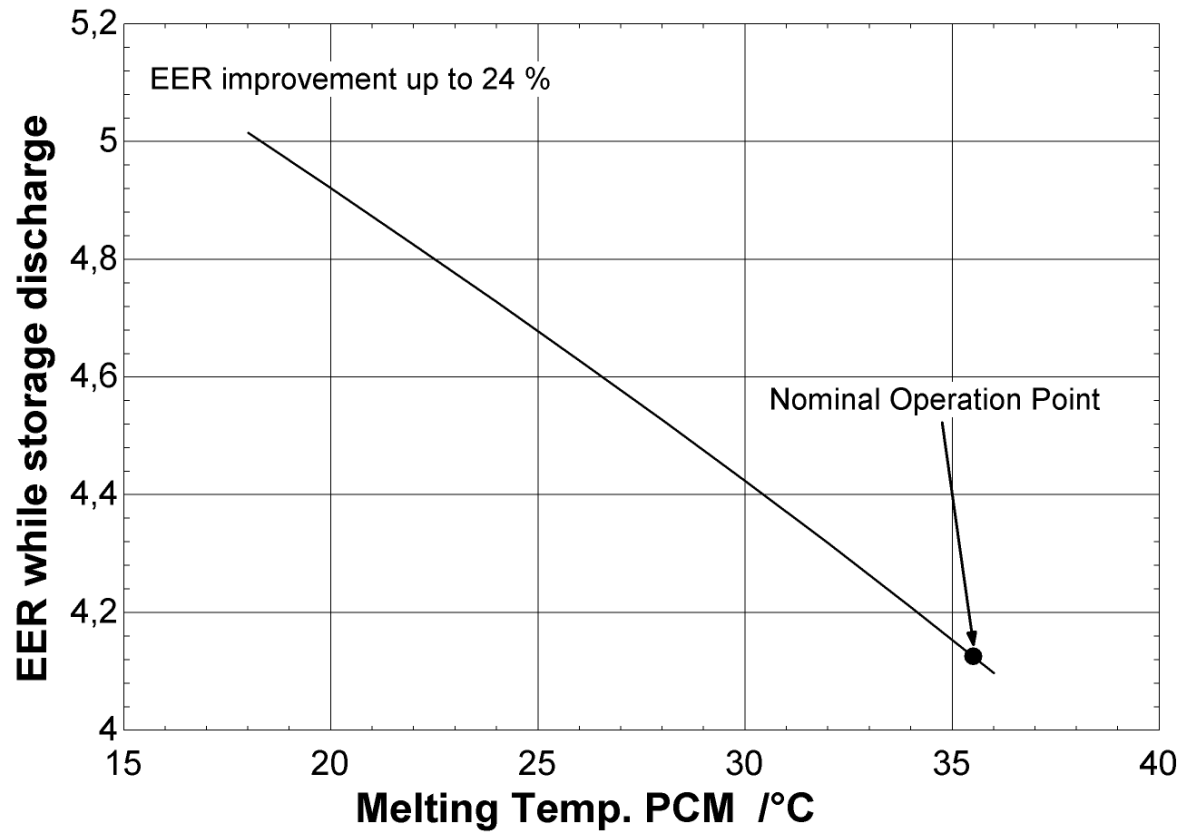
Relatively fixed levels of Evaporation and Condensation in VRF-Systems.
 Storage Discharge by Subcooling of Refrigerant – Lowering of VRF peak demand.



1. System Approach

PCM Storage as Subcooler in VRF-Systems

EER benefit of lower subcooling in case of discharge



1. System Approach

Main design parameters

After finalized Systemsimulation: Building up of VRF-system with PCM storage at the ZAE institutes building.

VRF/PV Installation

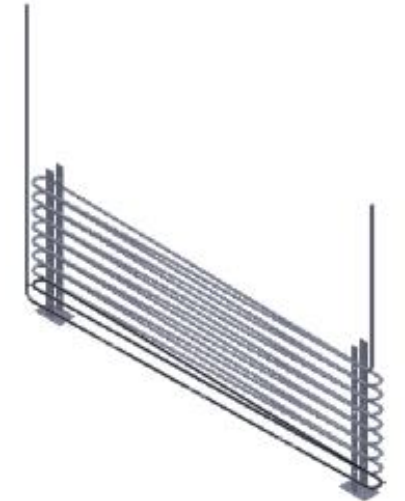
- Nominal thermal load 21 kW Cooling / 24 kW Heating
- Supply of 7 offices, 3 laboratories and plant room.
- PV-installation with 5.4 / 6 / 6.6 kW_{peak}

Pilotinstallation Storage

- Melting temperature ca. 18 °C → RT18HC / Parafol 16-97 + Graphit (17 weight-%)
- Energy content: 17 to 20 kWh
- Power range: 6 to 8 kW
- 30 % of cooling demand via subcooling in case of discharge
- 6 parallel pipelines à 26 m

Experimental Storages

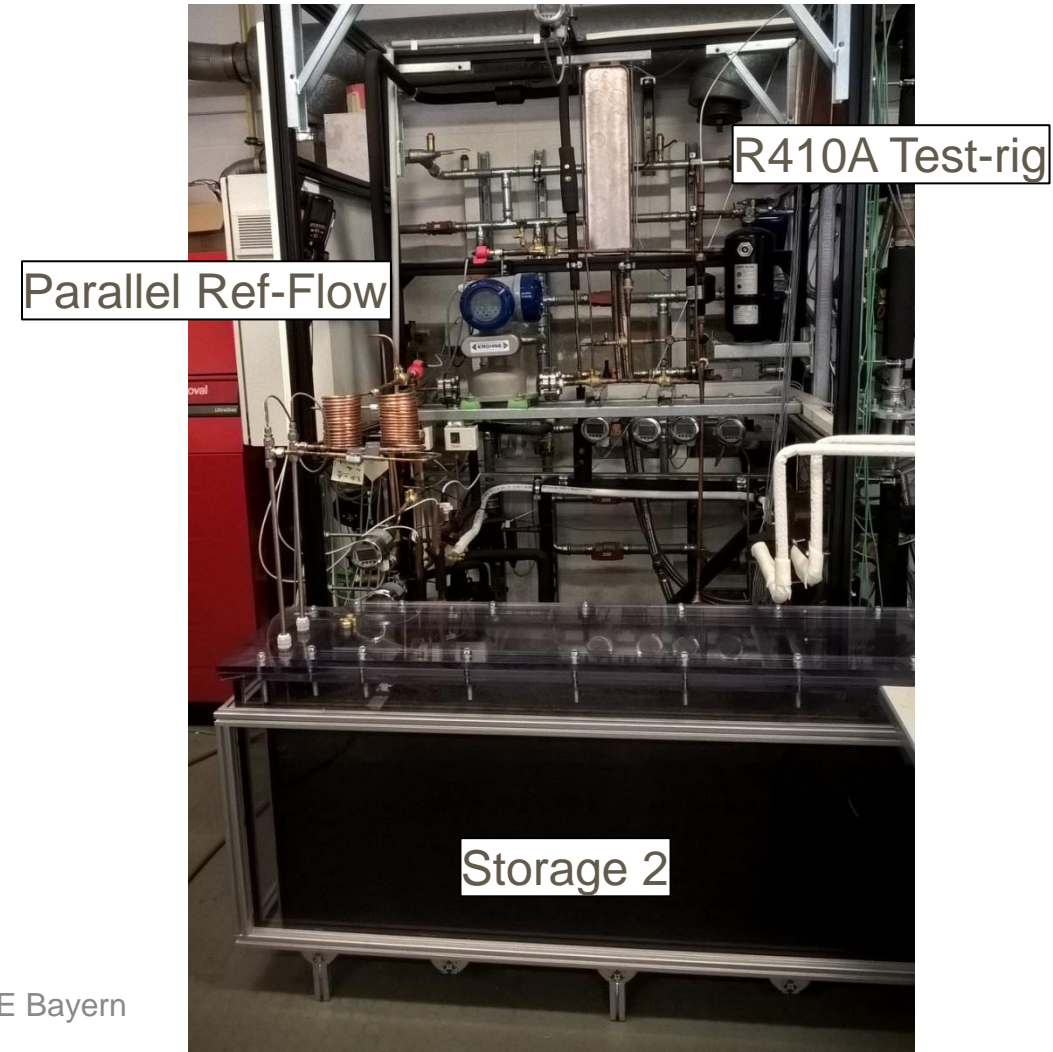
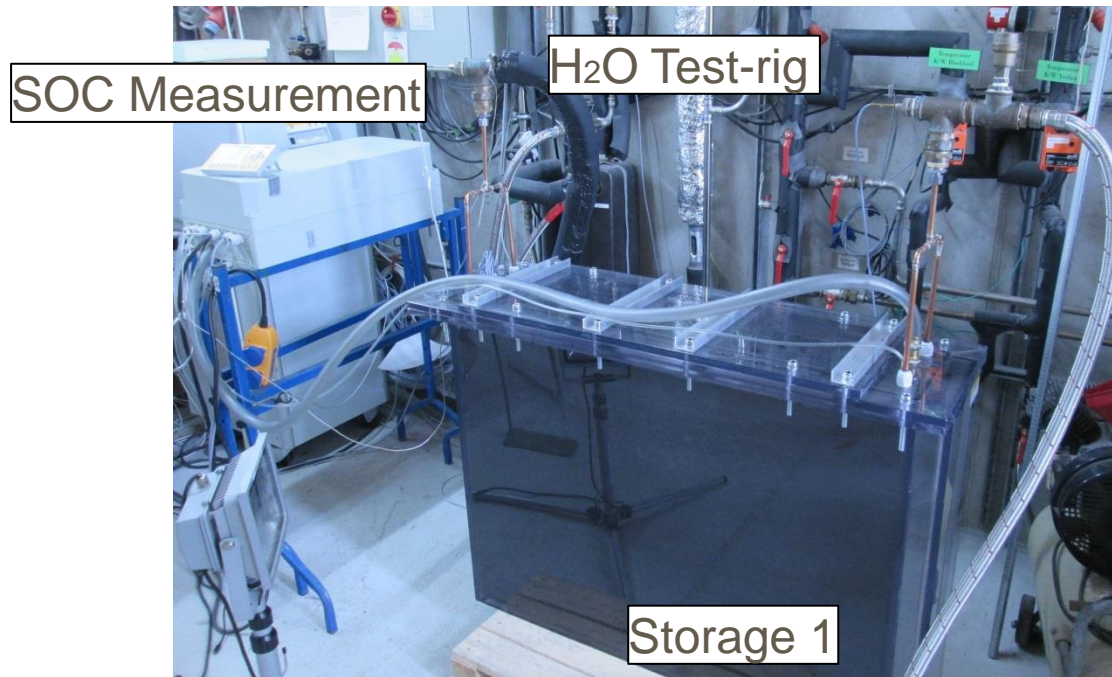
- 1/3-Scale, 132 l / 106 kg charge. 2 parallel pipelines
- First functional model for sensible measurement at ZAE test-rig
- Second functional model for R410A-test rig at Universtiy of Applied Sciences Munich



2. PCM-Storage Building and Measuring of experimental storage

Storage 1: Test-rig ZAE Bayern -> Capacity, Cycling, State of Charge

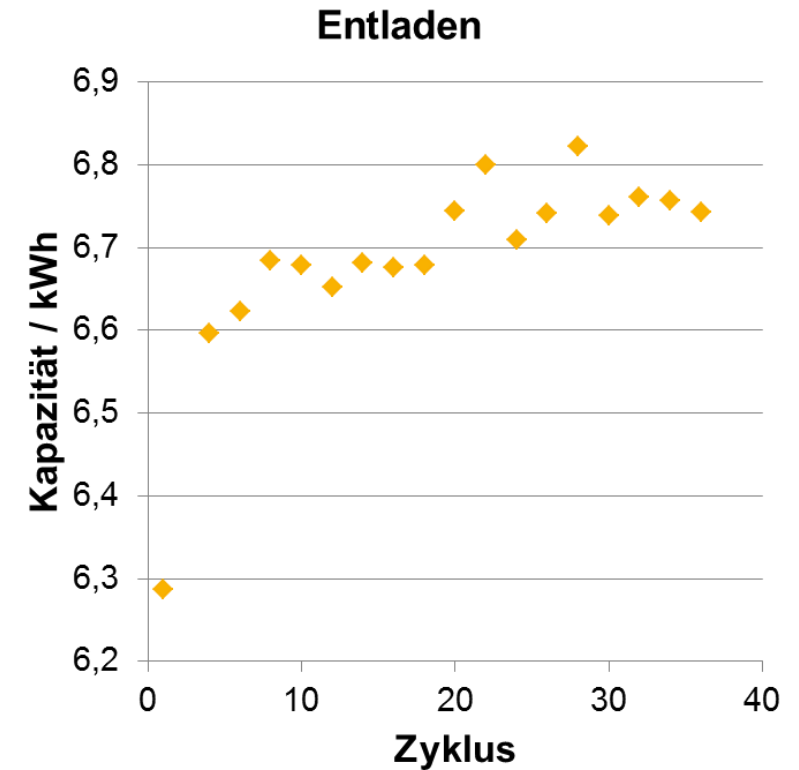
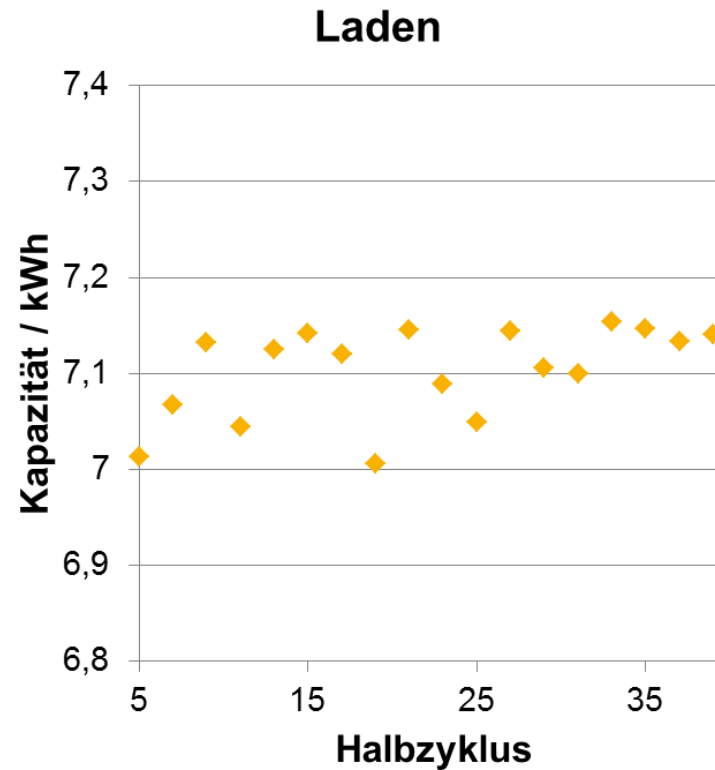
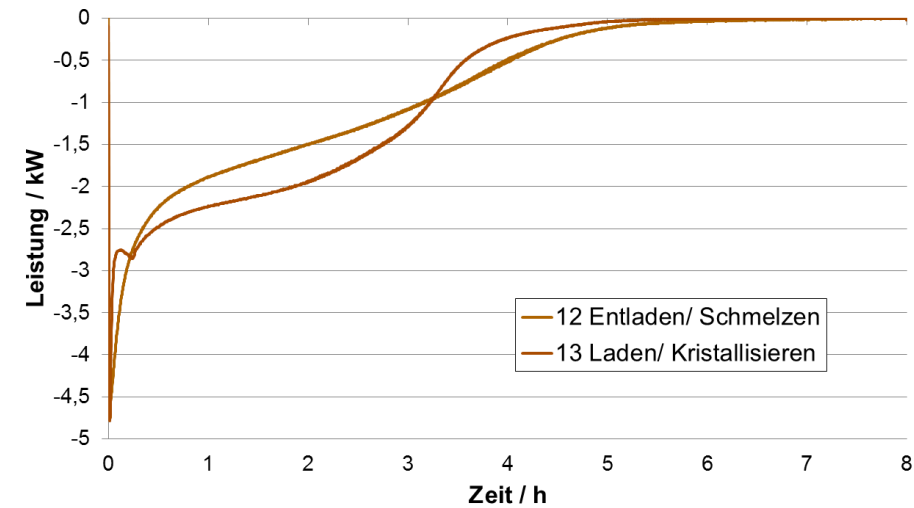
Storage 2: Test-rig HM Munich -> Power-characteristics, Pressure-drop, Refrigerant Distribution, Subcooling



2. PCM-Storage

Key Results experimental storage 1 (ZAE Bayern)

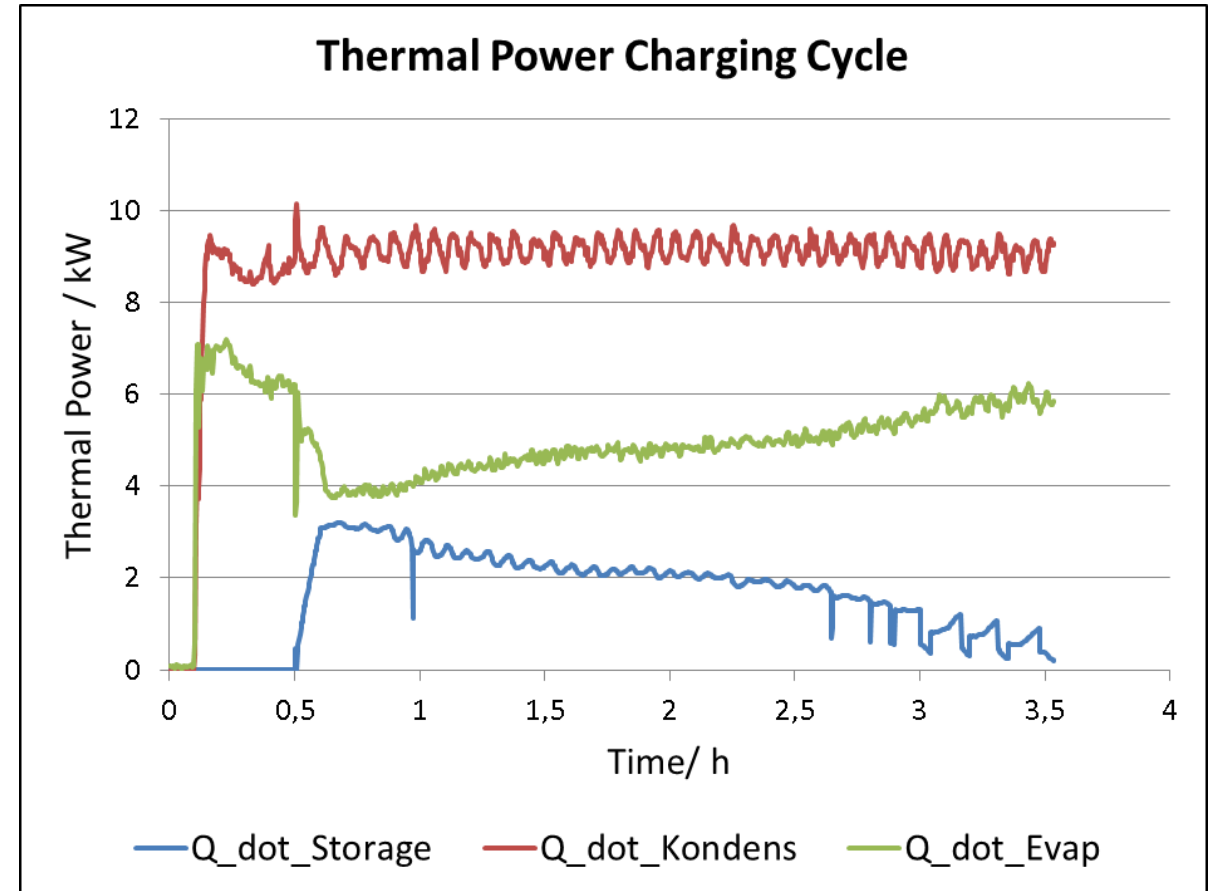
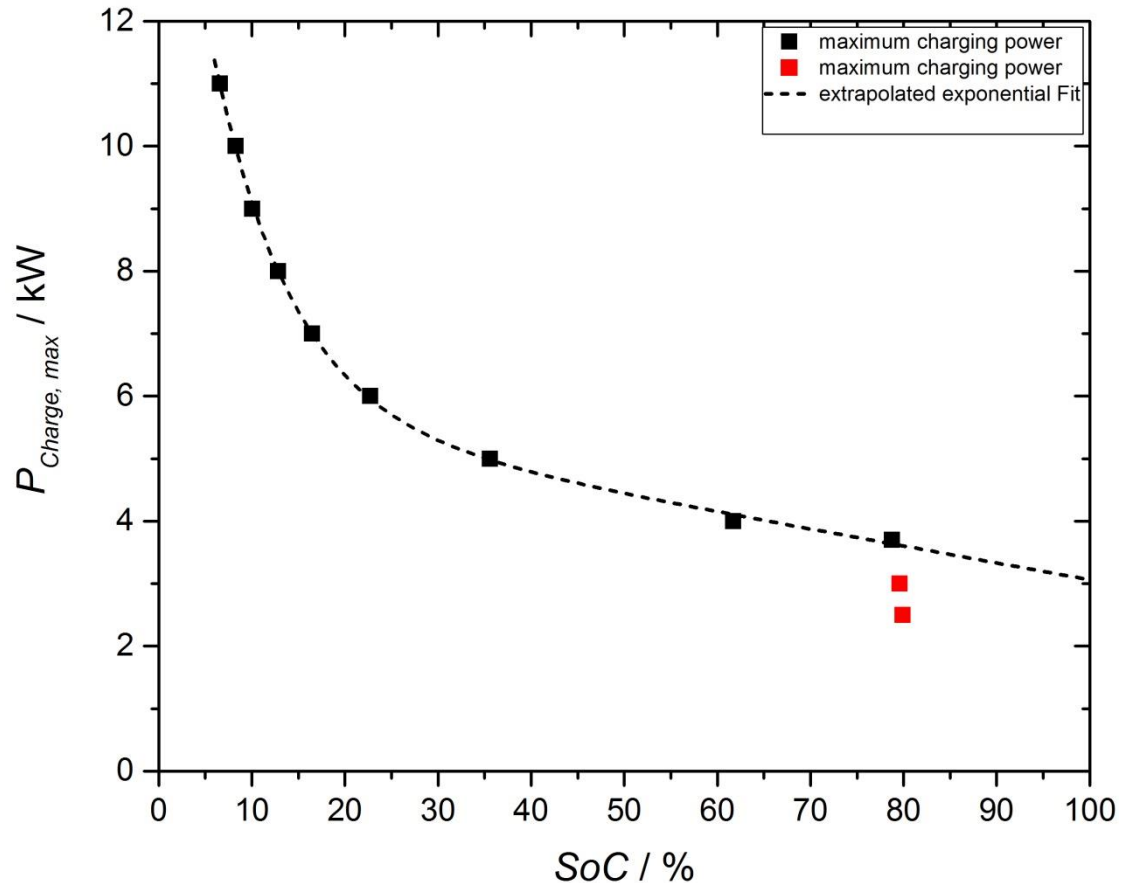
Reference Cycle: 4 l/min Water, Feed line 8 °C / 28 °C



2. PCM-Storage

Key Results experimental storage 2 (Un. of applied Sciences Munich)

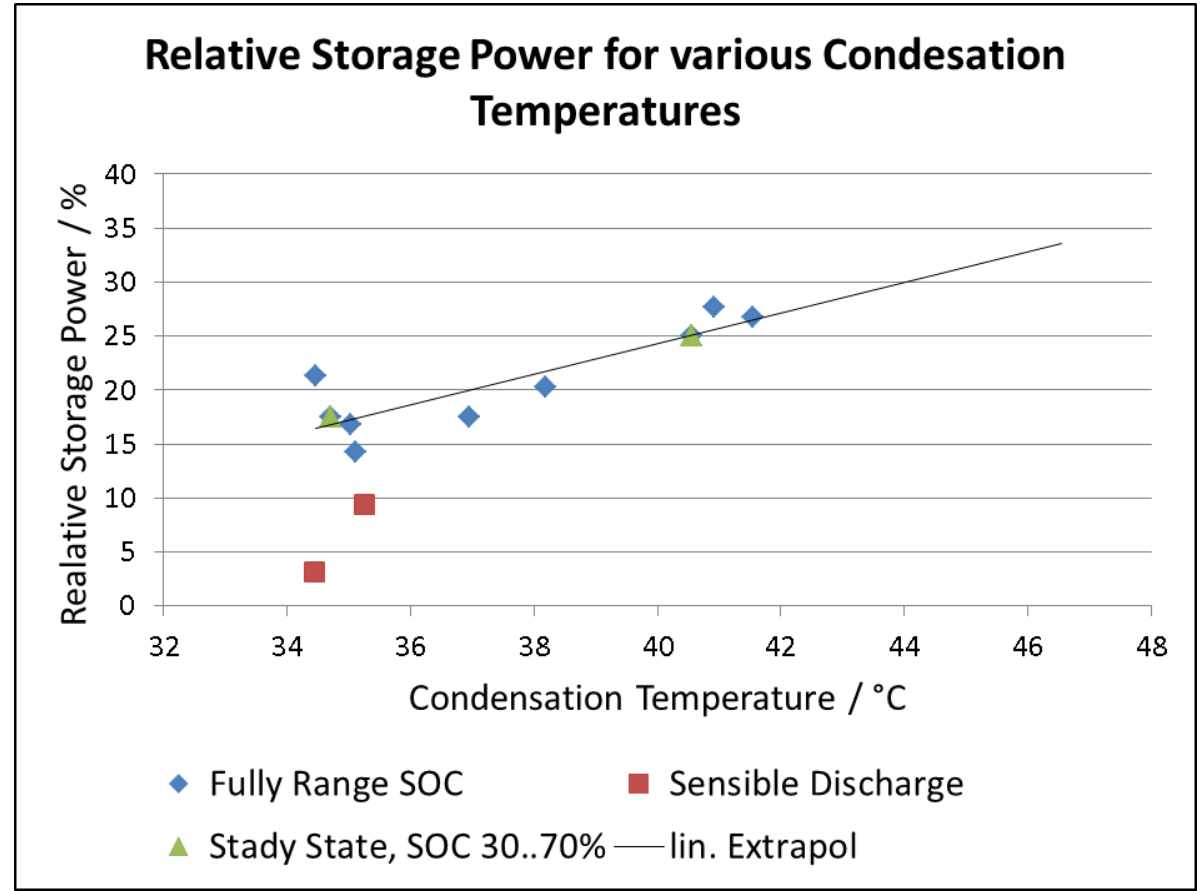
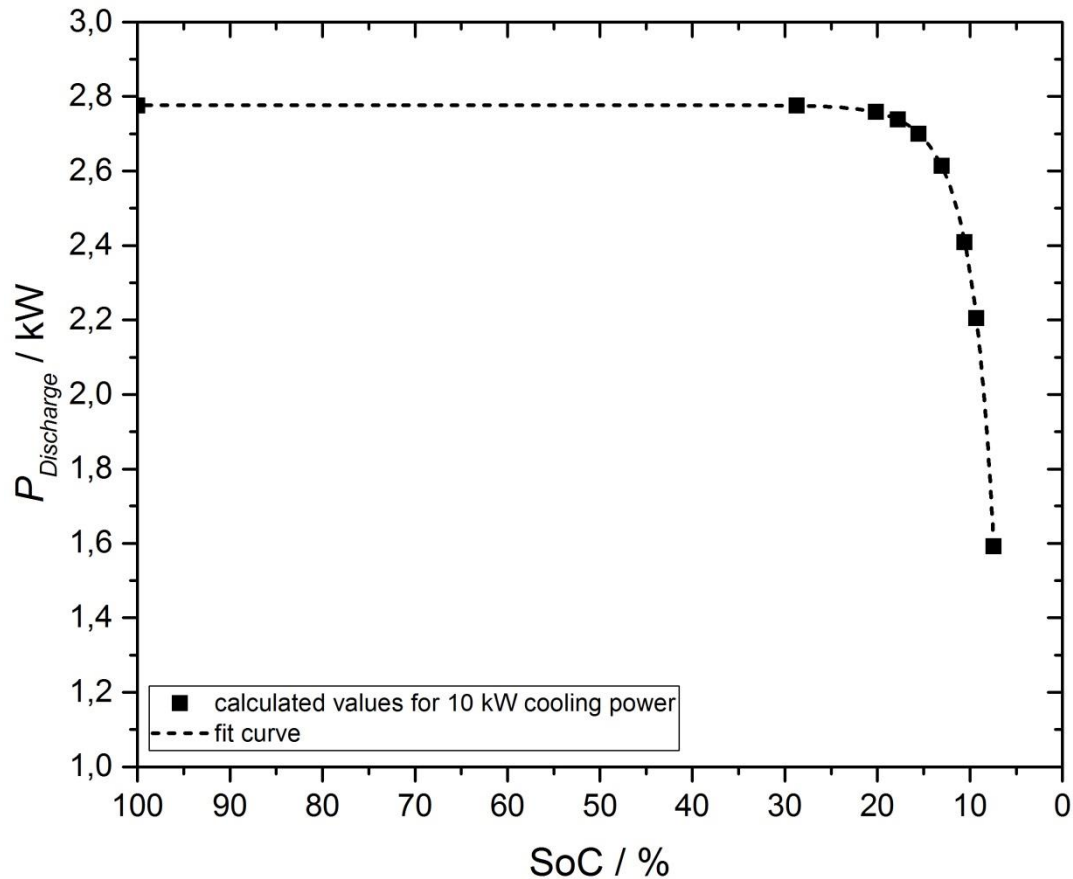
Storage charging through Evaporation



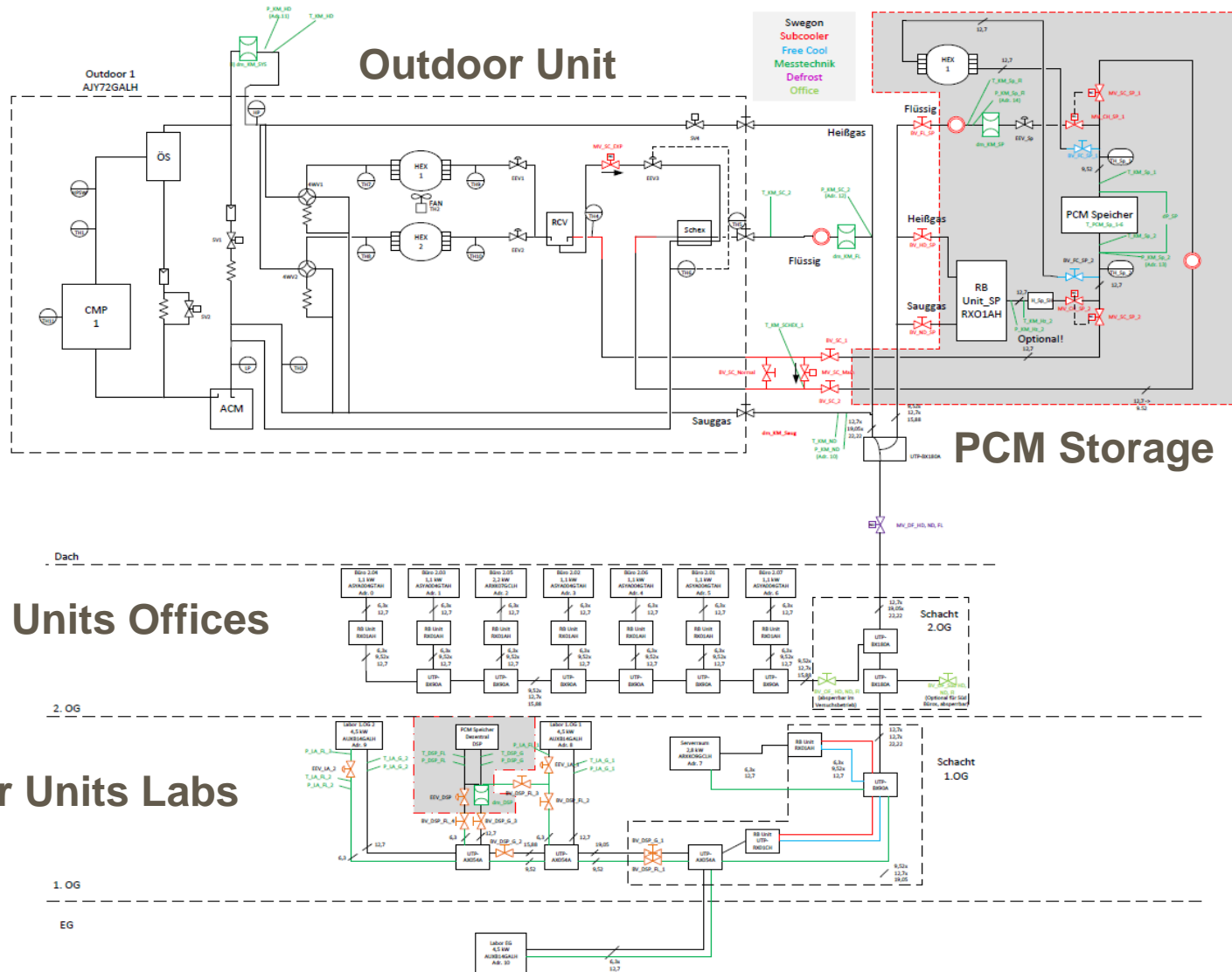
2. PCM-Storage

Key Results experimental storage 2 (Un. of applied Sciences Munich)

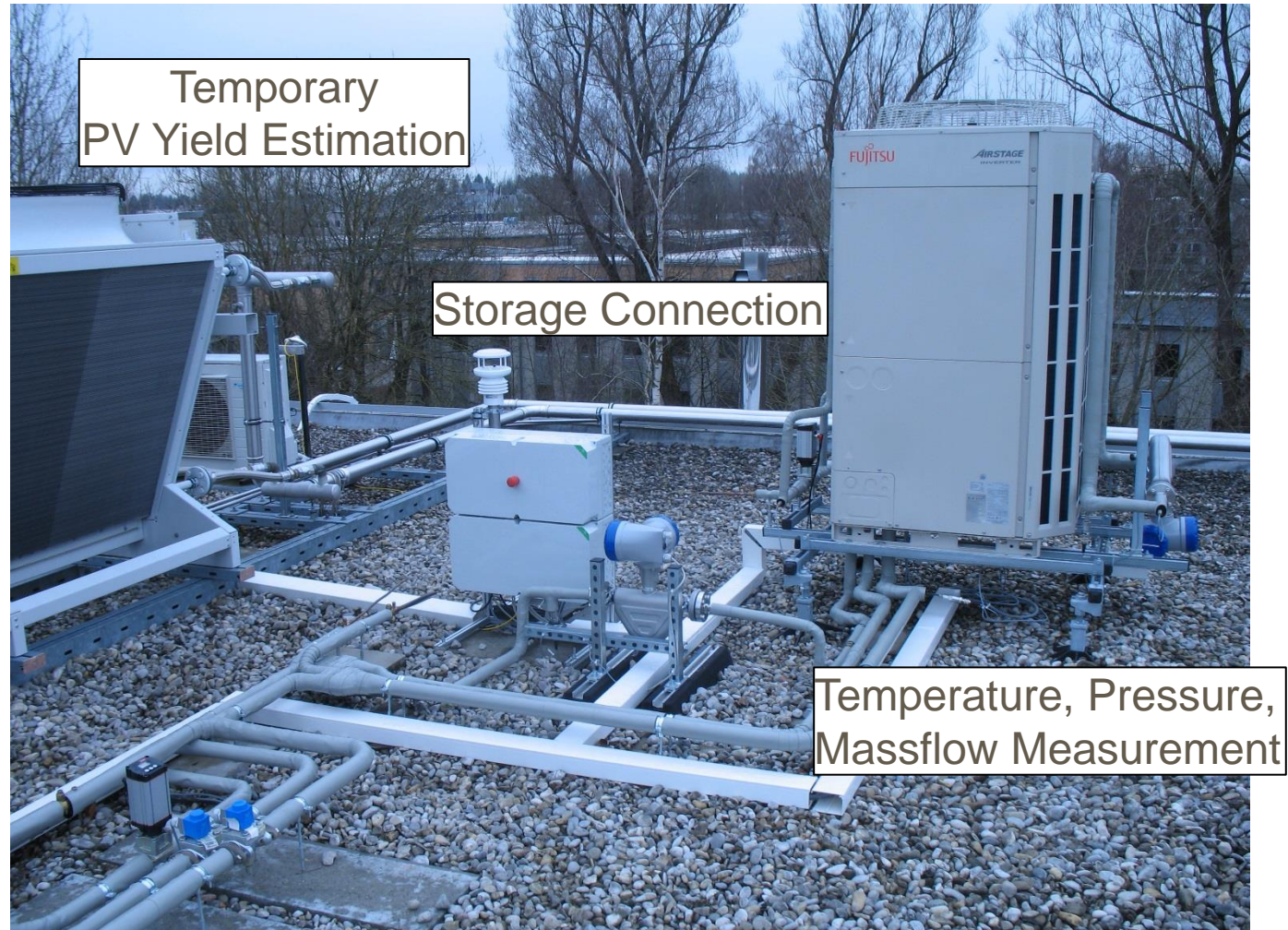
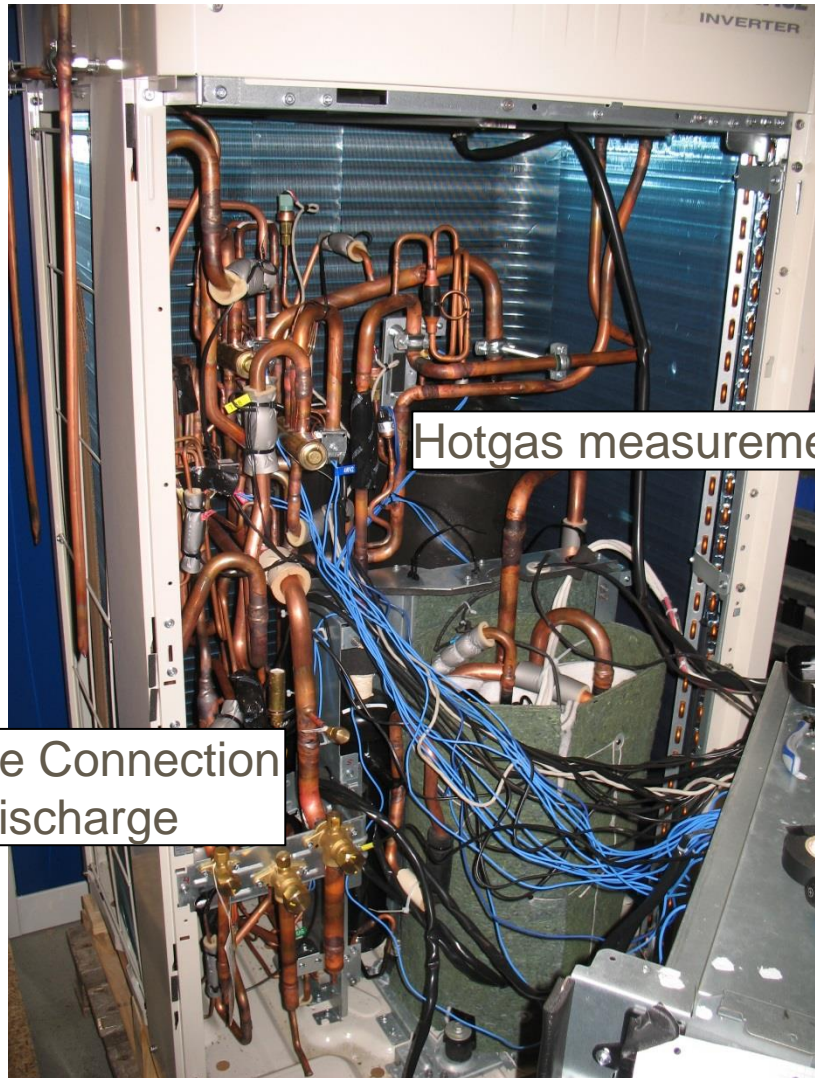
Storage discharge by subcooling the Refrigerant.



3. Pilotinstallation VRF System including Monitoring and Storage connection



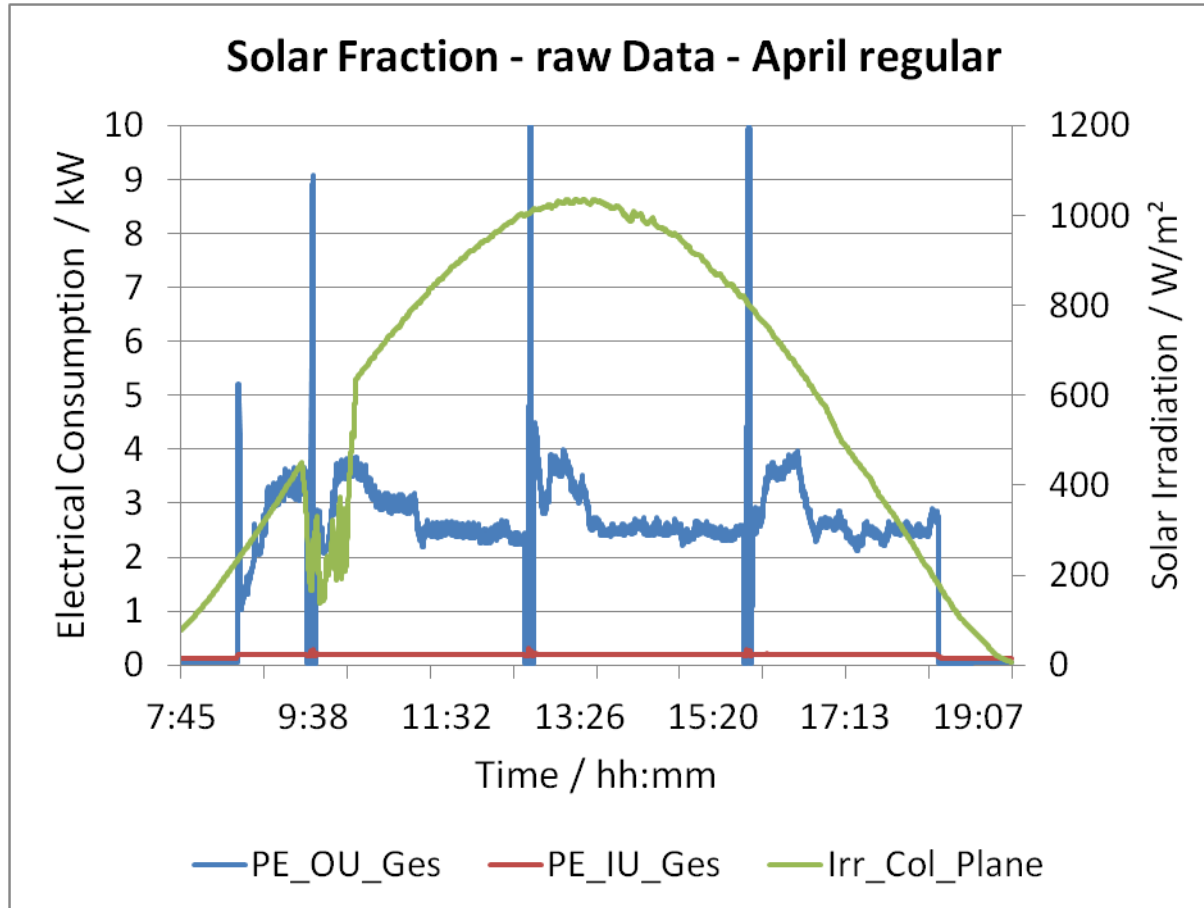
3. Pilotinstallation Outdoor Unit and Storage Connection



3. Pilotinstallation

First cooling Data of conventional VRF System

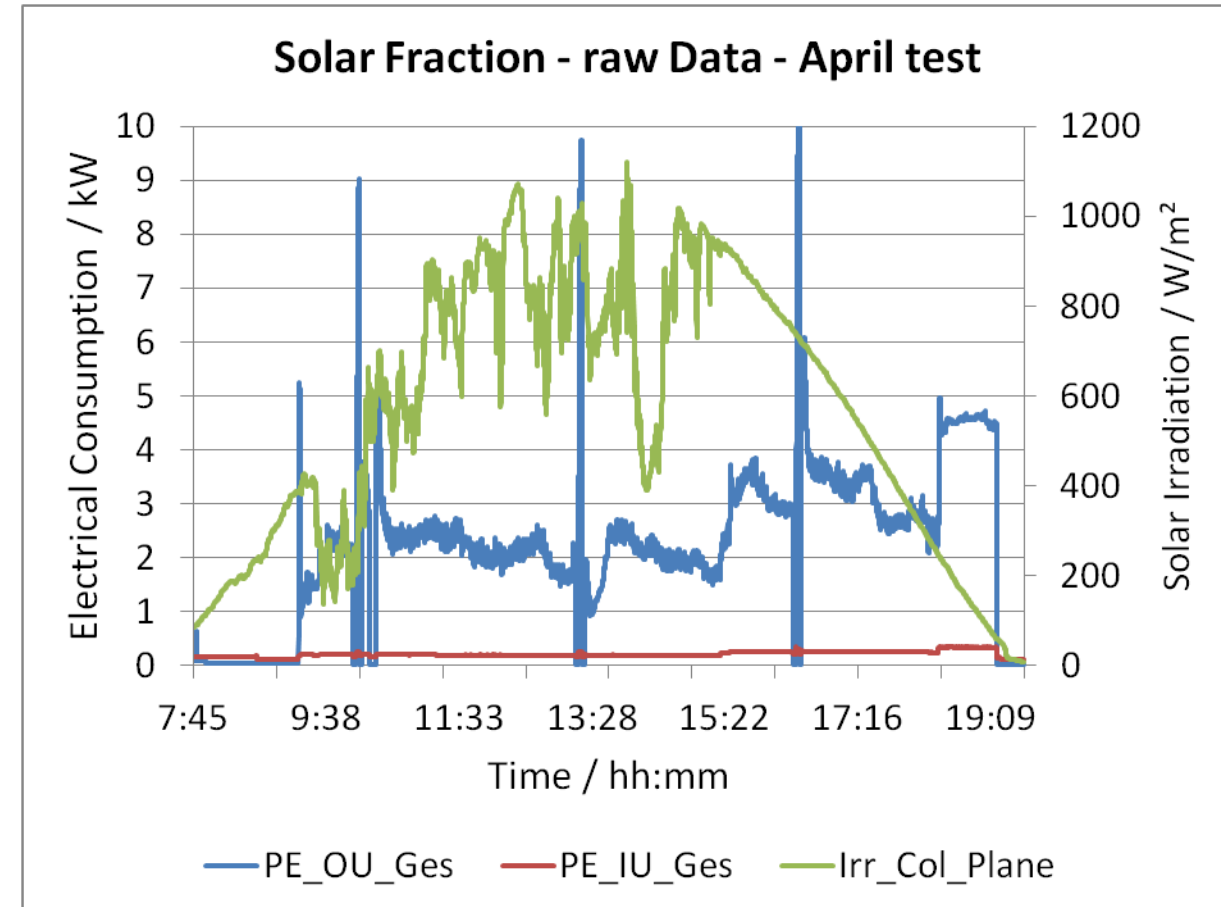
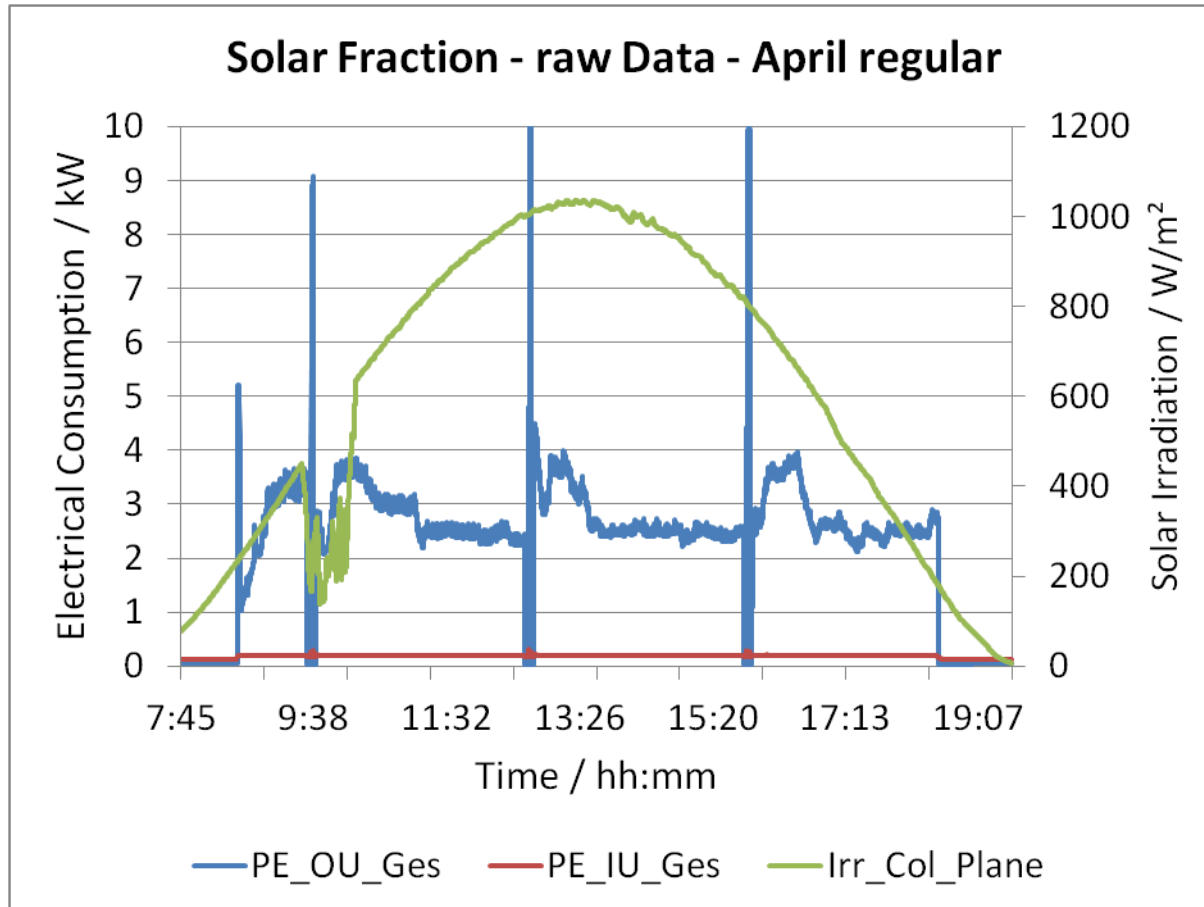
Solar-fraction raw data. Validation of Relation $PV\text{-peak}/P_{EI_VRF}(\text{rated})$.



3. Pilotinstallation

First cooling Data of conventional VRF System

Solar-fraction raw data. Validation of Relation $PV_{\text{peak}}/P_{\text{EI_VRF}}(\text{rated})$.



4. Outlook

Storage Development

- Building up Pilotstorage with minor adaptations
- Improvement of Refrigerant distribution
- Handling State of Charge measurement issues

Pilotinstallation

- Ongoing measurement of conventional VRF system. Heat Recovery balancing
- Building up max. 6.6 kW PV installation with VRF system as first load
- Implementation and startup of Pilotstorage
- Implementation of predictive storage control strategies

Thank you for your attention!

Richard Schex, M.Sc.

ZAE Bayern
Bavarian Center for Applied Energy Research e. V.
Bereich: Energiespeicherung

Walther-Meissner-Str. 6
D-85748 Garching

Tel.: +49 89 329442-78
Fax: +49 89 329442-12

richard.schex@zae-bayern.de
<http://www.zae-bayern.de>



FKZ: 0325900C

